

The SBL logo consists of the letters 'SBL' in a bold, sans-serif font, centered within a white circle. This circle is connected to a larger central circle by a thin horizontal line. The larger circle has a brown gradient and contains the model number '1050SEF'.

**SBL**

**1050SEF**

The SBL Group logo features a stylized globe icon to the left of the text 'SBL GROUP'. The 'SBL' is in a large, bold, red font, and 'GROUP' is in a smaller, red font below it.

**SBL GROUP**

高性能自動平盤燙金軋盒機

**AUTOMATIC FOIL STAMPING  
AND DIECUTTING PLATEN**

# 高性能自動平盤燙金軋盒機

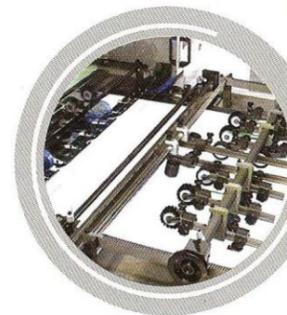
## AUTOMATIC FOIL STAMPING AND DIECUTTING PLATEN

### 主要功能

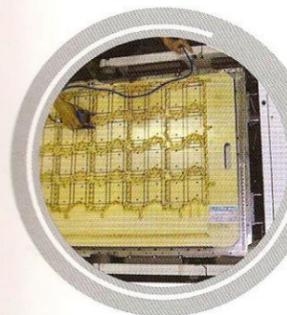
1. 全電腦箔輸送系統，正確輸送金箔所需長度。
2. 精密溫度控制器控制12區電熱，並可選擇所需加熱區個別設定。
3. 自動昇退壓力機構，異常斷紙自動退壓，正常送紙自動昇壓，保護箔版，發揮完美品質。
4. 採用鉗把式抓紙，能確保高速安定性。
5. 至B浪的廣泛範圍壓切能力。
6. 側定位採用拉推兩用裝置，以便選用紙質。
7. 送紙部和收集部附有不停機裝置。
8. 機器內部有檢驗特殊微電腦裝置，可控制及顯示每一故障位置，幫助快速診斷。
9. 可依紙張厚度，電動調整機器的軋切壓力，操作簡單。
10. 本機可依客戶需要另增選購下列配備：
  - (1) 2~6軸全息定位燙印系統。
  - (2) 毛刷收捲裝置。
  - (3) 除屑清廢機構。



1. 觸控式螢幕  
TOUCH SCREEN  
MONITOR SYSTEM



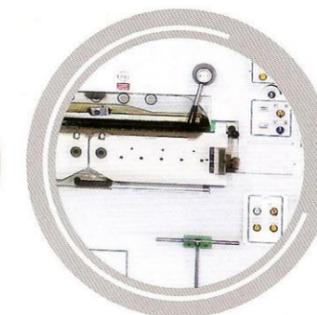
2. 輸送定位機構  
REGISTER DEVICE



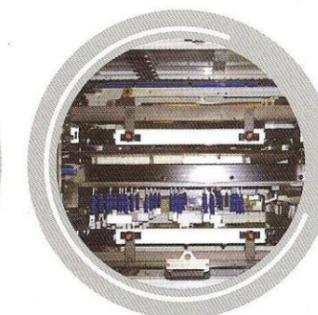
3. 軋盒部  
DIE-CUTTING SECTION



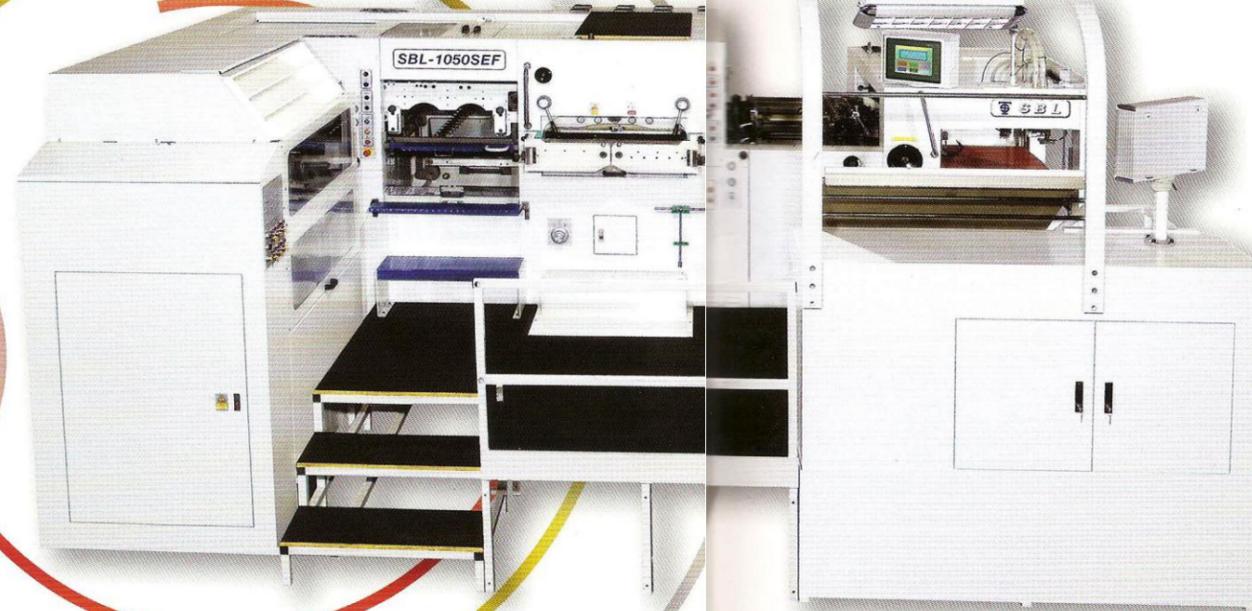
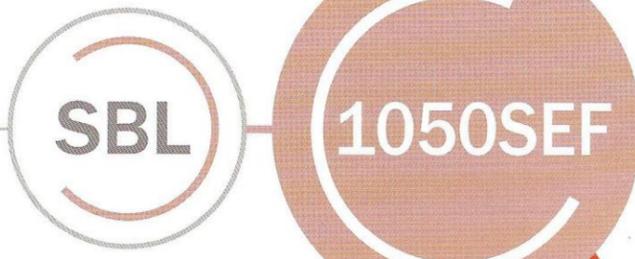
4. 燙金加熱板裝置機構  
HONEYCOMB  
HEATING SYSTEM



5. 電動自動昇退壓裝置  
AUTOMATIC IMPRESSION  
ON/OFF SYSTEM



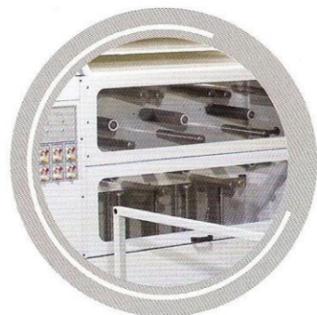
6. 除屑清廢機構(選配)  
STRIPPING DEVICE  
(OPTIONAL)



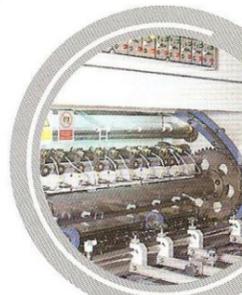
7. 燙金箔紙輸送機構  
FOIL CONTROL SYSTEM



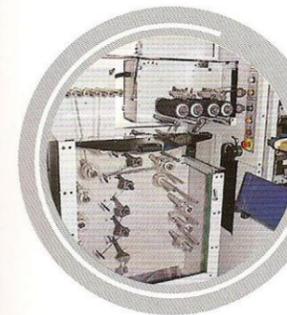
8. 燙金加熱系統控制中心  
HEATER ZONE CONTROL CENTER



9. 金箔收捲機  
FOIL REWINDER



10. 全息定位燙印系統(選配)  
HOLOGRAM SYSTEM  
(OPTIONAL)



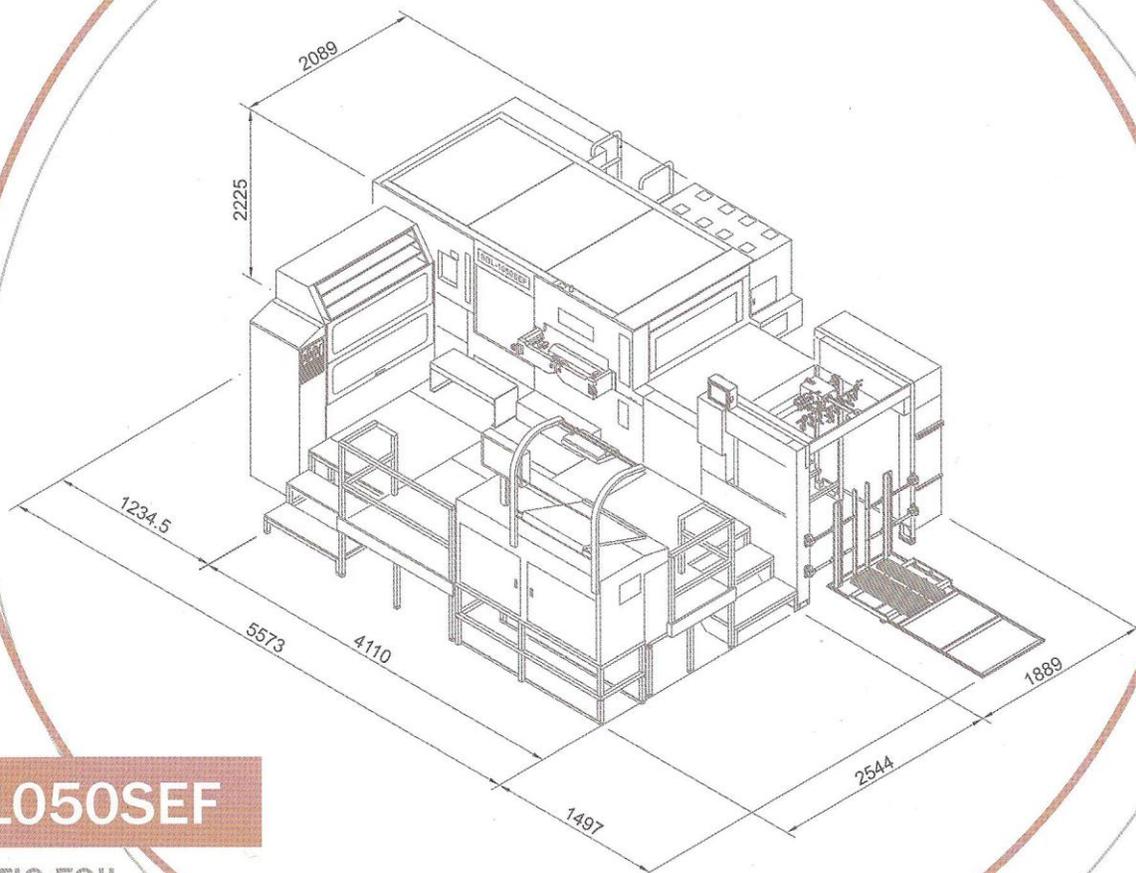
11. 毛刷收捲裝置(選配)  
BRUSH REWINDING DEVICE  
(OPTIONAL)

### FEATURES

1. Computerized foil control system with 2 pulls to precisely control the foil length as desired.
2. 12 zone heating unit with precise temperature controller. Heating zones temperature can be set individually.
3. Automatic impression on/off system, with tonnage searching program pre-set at low tonnage to avoid damaging die or machine.
4. High strength alloy gripper bar to ensure stability at high speed.
5. Wide range of stock from light paper to B-flute.
6. Push and pull 2-in-1 side guide device to handle different stocks.
7. Both feeder and delivery unit standard with non-stop device to ensure continues production.
8. Touch screen monitor with computerized self-diagnostic system is easy to operate and helpful for troubleshooting on each section.
9. Cutting pressure is adjustable according to the stocks, easy operation.
10. Optional equipment available :
  - (1) 2-6 shafts hologram system.
  - (2) Brush rewinding device.
  - (3) Stripping device.



操作簡易·高效率·經濟性·實用性·理想的選擇  
EASY OPERATION, HIGH EFFICIENCY, ECONOMICAL,  
AND PRACTICAL. THE MOST IDEAL CHOICE.



## SBL-1050SEF

### AUTOMATIC FOIL STAMPING AND DIECUTTING PLATEN

#### 燙金規格 FOIL STAMPING SPECIFICATIONS

拉卷軸 (訂製)	Foil unwind shafts (optional)	2 (3) (3~6)
最大箔徑直徑	Max. foil diameter	Ø200 mm
回收捲軸	Rewind shafts	6
最大回收卷直徑	Max. rewind diameter	Ø400 mm
最大燙印面積	Max. hologram stamping area	(700) 730 x 1020 mm
最大燙金速度	Max. stamp speed	6000 S/H
電熱板加熱區	Heating Zones	12 zones
蜂巢板	Honeycomb	1 pc

#### 軋盒規格 DIE-CUTTING SPECIFICATIONS

最大用紙尺寸	Max. Sheet Size	1050 x 750 mm
最小用紙尺寸	Min. Sheet Size	400 x 370 mm
最大軋切尺寸	Max. Cutting Size	1040 x 730 mm
軋紙壓力	Max. Cutting Pressure	300 Tons
用紙厚度	Stock Range	0.1 - 2 mm
最小抓紙寬度	Min. Gripper Margin	9.5 mm
夾棍尺寸	Inner Chase Size	1144 x 760 mm
底板尺寸	Face Plate Size	1080 x 736 mm
最高打拔速度	Max. Cutting speed	7500 S/H
變速主要馬達電力	Power of Main Motor	11 kw
機械全長	Machine Length	7070 mm
機械全寬	Machine Width	4633 mm
機械全高	Machine High	2225 mm
機械重量	Total Weight (Approx.)	15.5 Tons

由於設計上的需要，有時會更改規格或尺寸，恕不另行通知。  
Specifications are subject to change without notice for improvement.

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