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1300SEF



高性能自動平盤燙金軋盒機

AUTOMATIC FOIL STAMPING
AND DIECUTTING PLATEN

高性能自動平盤燙金軋盒機

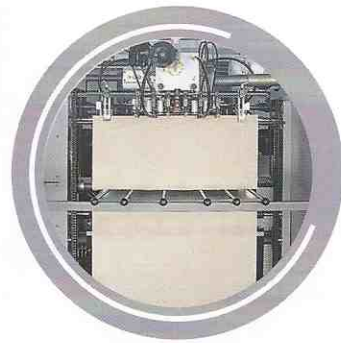
AUTOMATIC FOIL STAMPING AND DIECUTTING PLATEN

主要功能

1. 全自動金箔輸送系統，正確輸送金箔所需長度。
2. 精密溫度控制器控制18區電熱系統，並可選擇所需加熱區個別設定。
3. 自動昇退壓力機構，異常斷紙自動退壓，正常送紙自動昇壓，保護箔版，發揮完美品質。
4. 採用氣動式蜂巢板及模框鎖緊機構。
5. 前定位、側定位液晶數字顯示調整量，準確無誤差。
6. 送紙部和收集部附有不停機裝置，可確保連續給紙。
7. 觸控式螢幕含有微電腦檢驗裝置，可控制及顯示每一故障位置，幫助快速診斷。
8. 可根據紙張厚度調整軋切壓力，最大壓力可達500噸。
9. 採用循環油溫控制器，保持恆溫，確保軋紙壓力不變。
10. 特殊集紙桿拍打動作，使機械動作更柔和，紙張更整齊。
11. 至B浪的廣泛範圍壓切能力。

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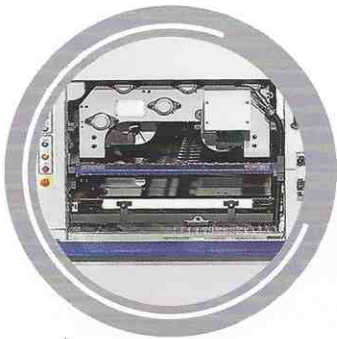
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1. 給紙裝置
FEEDER



2. 觸控式螢幕
TOUCH SCREEN MONITOR SYSTEM



7. 燙金箔紙輸送機構
FOIL CONTROL SYSTEM



8. 燙金加熱板裝置機構
HONEYCOMB HEATING SYSTEM



9. 燙金加熱系統控制中心
HEATER ZONE CONTROL CENTER



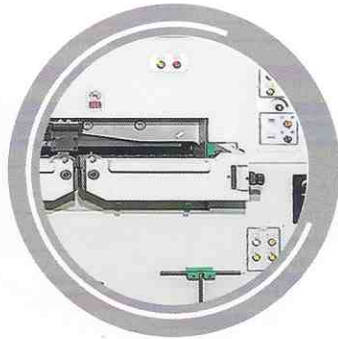
10. 金箔收捲機
FOIL REWINDER



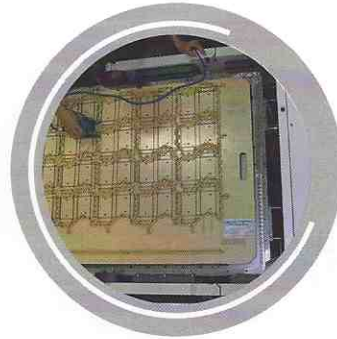
3. 輸送定位機構
REGISTER DEVICE



4. 飛達部減速設備
SHEET SLOW DOWN DEVICE



5. 氣動模板鎖緊及自動昇退壓
PNEUMATIC CHASE
LOCKING & AUTOMATIC
IMPRESSION ON/OFF SYSTEM



6. 軋盒部
DIE-CUTTING SECTION



FEATURES

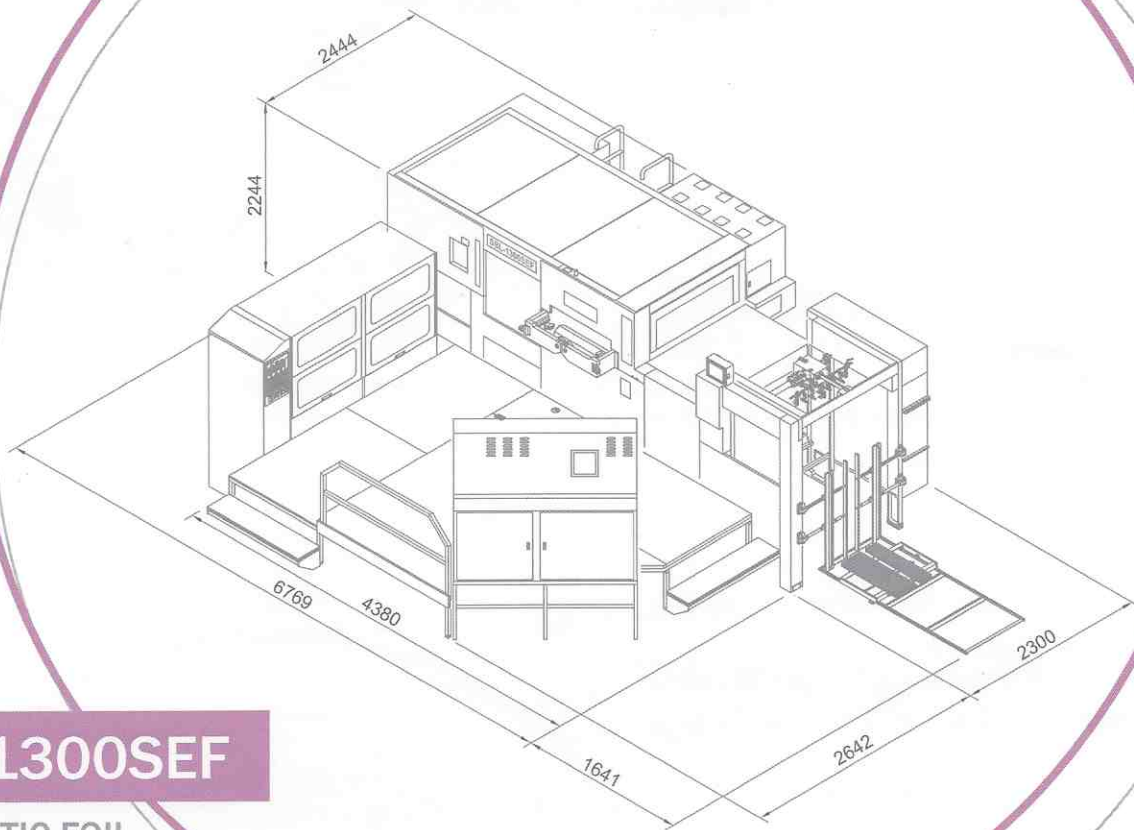
1. Computerized foil feeding system with 3 foil control shafts to precisely control the foil length as desired.
2. 18 zones heating system with precise temperature controller can be set individually.
3. Automatic pressure on/off system with tonnage searching program pre-set at low tonnage to avoid damaging die and machine.
4. Pneumatic honeycomb and chase locking system to eliminate loose mechanical parts.
5. LCD Digital display indicates the correct side guide at 90° angle to the front lays.
6. Non-stop device for feeder and delivery station can ensure continuing production.
7. Touch screen monitor with computerized self-diagnostic system is easy to operate and helpful for troubleshooting on each section.
8. Cutting pressure can be adjusted according to the stocks and the maximum pressure can up to 500 tons.
9. Recycling oil temperature controller to maintain an even cutting pressure.
10. Special brush push down device and joggle device at delivery station to ensures proper stacking.
11. Various stock cutting range from light paper to B-flute.



11. 毛刷收捲裝置(選配)
BRUSH REWINDING DEVICE
(OPTIONAL)



操作簡易 · 高效率 · 經濟性 · 實用性 · 理想的選擇
EASY OPERATION, HIGH EFFICIENCY, ECONOMICAL,
AND PRACTICAL. THE MOST IDEAL CHOICE.



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AUTOMATIC FOIL STAMPING AND DIECUTTING PLATEN

燙金規格 FOIL STAMPING SPECIFICATIONS

| | | |
|----------|-------------------------------|---------------|
| 拉卷軸 (訂製) | Foil unwind shafts (optional) | 2 (3) (4) |
| 最大金箔直徑 | Max. foil diameter | Ø200 mm |
| 回收捲軸 | Rewind shafts | 8 |
| 最大回收卷直徑 | Max. rewind diameter | Ø400 mm |
| 最大燙印面積 | Max. hologram stamping area | 930 x 1260 mm |
| 最大燙金速度 | Max. stamp speed | 4000 S/H |
| 電熱板加壓區 | Heating Zones | 18 Zones |
| 蜂巢板 | Honeycomb | 1 pc |

軋盒規格 DIE-CUTTING SPECIFICATIONS

| | | |
|----------|------------------------|---------------|
| 最大用紙尺寸 | Max. Sheet Size | 1300 x 950 mm |
| 最小用紙尺寸 | Min. Sheet Size | 600 x 450 mm |
| 最大軋切尺寸 | Max. Cutting Size | 1290 x 940 mm |
| 軋紙壓力 | Max. Cutting Pressure | 500 Tons |
| 用紙厚度 | Stock Range | 0.1 - 2 mm |
| 最小抓紙寬度 | Min. Gripper Margin | 9.5 mm |
| 夾框尺寸 | Inner Chase Size | 1420 x 958 mm |
| 底板尺寸 | Face Plate Size | 1328 x 940 mm |
| 最高打拔速度 | Max. Cutting speed | 6000 S/H |
| 變速主要馬達電力 | Power of Main Motor | 15 Kw |
| 機械全長 | Machine Length | 8410 mm |
| 機械全寬 | Machine Width | 5080 mm |
| 機械全高 | Machine High | 2244 mm |
| 機械重量 | Total Weight (Approx.) | 21.5 Tons |

由於設計上的需要，有時會更改規格或尺寸，恕不另行通知。
Specifications are subject to change without notice for improvement.

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